



Quality you trust. Experience you know.

*XeRL350 / XeRL440
XeRL615
REDLINE Spiral Mixers*



Models:

- XeRL350:**
243qt (230 Liter)
Spiral Mixer.
- XeRL440:**
306qt(290 Liter)
Spiral Mixer.
- XeRL615:**
444qt (420 Liter)
Spiral Mixer.



Features:

- Stainless steel bowl, spiral dough hook, and shaft
- Separate bowl and agitator motors
- Has two speeds and reverse function
- Control board has separate timers for 1st and 2nd speed
- Mixer is equipped with built in castors and leveling feet for easy positioning and set-up
- Safety switches protect operator from injury if bowl lid is open.
- Powerful belt drive provides low vibration, low noise, and economical maintenance for years of reliable service

Standard Accessories:

- Stainless steel bowl
- Stainless steel dough hook

Optional Accessories:

Dough Capacity:

- XeRL350: 353lb (160g)
- XeRL440: 441lb (200kg)
- XeRL615: 617lb (280kg)

Speeds: Dough

- | | |
|-------------------|------------------|
| Hook: | Bowl: |
| 1st speed: 95rpm | 1st speed: 15rpm |
| 2nd speed: 190rpm | |

Warranty:

- One year, on-site parts and labor



Warranty Details

The XeRL mixers carry a one-year, on-site parts and labor warranty against any flaws in materials and workmanship. This period begins on the date of the purchase and, provided the unit is used in accordance with our instructions, is in full effect for one year from that date. Any work performed under this warranty must be performed between the hours of 8am and 5pm Monday through Friday. Xebeco will not pay for overtime charges for work performed other than during normal business hours. Damage incurred in transit or from installation error, accident, alteration or misuse is not covered. Xebeco shall not be liable for any consequential compensatory, incidental, or special damages. Contact the Xebeco service department for any warranty claims.

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- A: Total mixer width including bowl diameter.
- B: Total mixer depth
- C: Mixer Height
- D: Mixer height including safety guard/lid fully open

Dimensions:

	<i>XeRL350</i>	<i>XeRL440</i>	<i>XeRL615</i>
A:	35.8" (910mm)	35.8" (910mm)	41.3" (1050mm)
B:	59.1" (1500mm)	61.8" (1570mm)	65.7" (1570mm)
C:	63" (1600mm)	63" (1600mm)	63" (1600mm)
D:	80.7" (2050mm)	82.7" (2100mm)	84.6" (2150mm)

Motor:

Spiral:
 XeRL350: 15HP, 52.5A, 11KW
 XeRL440: 15HP, 52.5A, 11KW
 XeRL615: 17.7HP, 62.5A, 13.2KW

Bowl:

XeRL350: 1HP, 4.48A, .75KW
 XeRL440: 1HP, 4.48A, .75KW
 XeRL615: 1HP, 4.48A, .75KW

Electrical:

220V/60Hz/3P
 (Contact factory for alternate voltages)

Controls:

Control panel with digital timers.
 Separate timers for high and low speed.
 Security key for manual use. Bowl reverse direction switch.

Transmission:

Heavy duty low noise and low vibration belt drive

Bowl Guard:

Swings open for full access to bowl. Guard must be closed for mixer operation

Shipping Information:

	<i>XeRL350</i>	<i>XeRL440</i>	<i>XeRL615</i>
Freight Class:B	85	85	85
Net Weight:	1521lb (690kg)	1653lb (750kg)	1830lb (830kg)
Shipping Weight:	1631lb (740kg)	1764lb (800kg)	1940lb (880kg)
Height:	69"(1760mm)	69" (1760mm)	69"(1760mm)
Width:	41"(1050mm)	51" (1300mm)	55"(1400mm)
Depth:	63"(1600mm)	79" (2000mm)	87"(2200mm)
Cubic Measure:	104ft ³ (3M ³)	162ft ³ (4.5M ³)	192ft ³ (5.4M ³)

Cartons are affixed to a pallet. The pallets are heat-treated and NELMA approved for international shipping. The weight and dimensions of the pallet are included in the weight and dimensions above.

